

NITCHI LEVER HOIST

(LEVER HOIST WITH LINK CHAIN)

Operating & Maintenance Instructions



CAUTION

Install, operate and maintain properly to avoid the possibility of personal injury or damage of materials. In the succeeding pages are given important and useful instructions and recommendations to all persons who will install, operate and maintain the Lever hoist. Read thoroughly the contents before use and retain this handbook for future use for safe, dependable and economical operation.

PREFACE

NITCHI LEVER HOIST Model RB-40A is made of the best selected materials, manufactured and processed through up-to-date streamlined production facilities by skilled engineers under severe quality control with a rigid final inspection before leaving our factory.

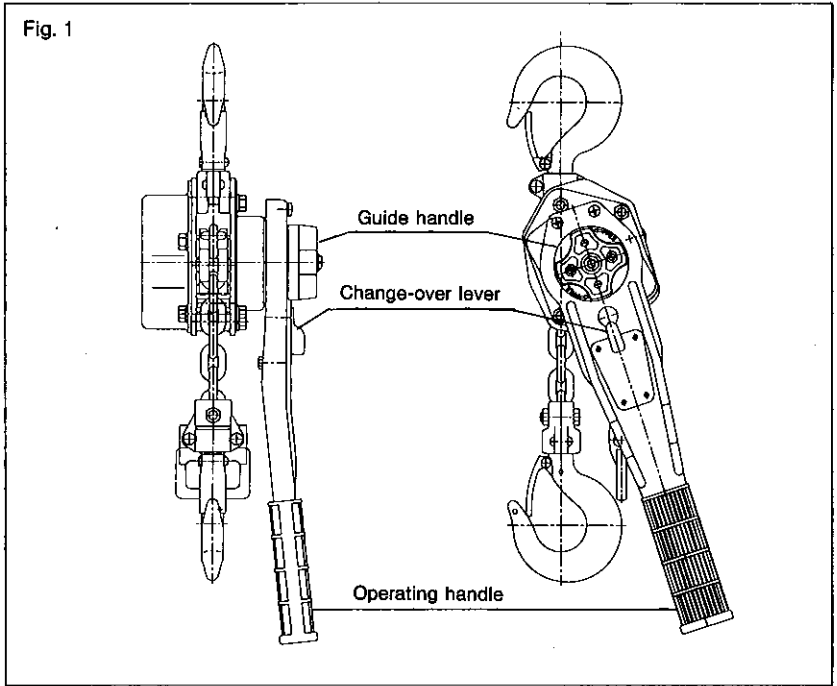
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WARNING

The following warnings and safety procedures are essential for avoiding the possibility of personal injury or property damage:

1. All persons involved must read this handbook and be completely familiar with all operating and maintenance procedures.
2. When operating the Lever hoist, always maintain a firm footing and when necessary be secured. Operate the Lever hoist from a location that will be clear of the load at all times. People must stay clear of the suspended load. Never use the Lever hoist to lift, support, or transport people and never lift loads over or near people.
3. Before lifting a load, confirm that the Lever hoist is in good condition and functioning properly.
4. Always keep the Load chain well lubricated and protect it from weld spatter and other damaging contaminants. Never allow the Load chain or Hooks to be used as a ground for welding and never touch them with live welding electrodes. Never use the Lever hoist with twisted, kinked, damaged, or worn Load chains and never attempt to lengthen the load chain.
5. Always use proper slings and attachments in the correct manner and confirm that they are seated properly in the Hook. Also confirm that the Safety latch assembly has closed completely and not supporting any part of the load.
6. Never lift more than the rated load.
7. Slacked Load chain must be taken up carefully. While checking the balance of the load, lift and lower the load about 10 cm to test the brake system before lifting further. Loads must be lifted quietly.
8. Never run the Load chain out beyond the range of lift.
9. Never allow your attention to be diverted when operating the Lever hoist and never leave a suspended load unattended.
10. Inspect the Lever hoist regularly. Never use a Lever hoist when malfunction, unusual performance, damage, or extensive wear are found.
11. Never adjust or repair a Lever hoist unless you are qualified to perform hoist maintenance.
12. Never modify the Lever hoist. Our approval is required for all nonstandard applications.
13. Use only genuine parts when repairing the Lever hoist.
14. Never remove or obscure the name-plate on the Lever hoist.



STANDARD SPECIFICATIONS

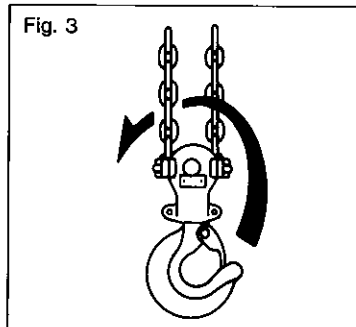
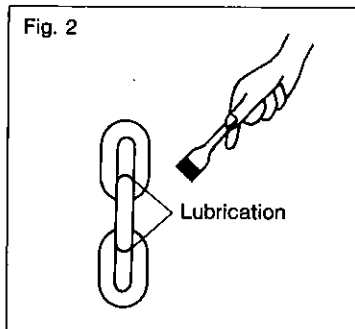
(Table 1)

Rated Capacity ton	Standard Lift m	Chain dia. × falls	Minimum Distance between Hooks mm	Pull on lever to lift full load kg	Length of operating handle mm	Net Weight kg	Test Load ton
0.5	1.0	φ 4mm×1	290	38	235	3.5	0.75
0.75	1.5	φ5.6mm×1	295	21	235	5.7	1.125
1.5	1.5	φ7.1mm×1	380	25	350	9.3	2.25
3	1.5	φ 9mm×1	420	35	350	14.9	4.5
6	1.5	φ 9mm×2	570	38	350	28.5	9.0

The design, materials and specifications are subject to change for improvements without notice.

1 PREPARATION FOR USE

- A) Inspect carefully for any damage that may occur during shipping. Check for loose, missing, or damaged parts.
- B) Lubricate the Load chain along the whole length with machine oil - see Figure 2.
- C) Examine the Load chain to ensure that there is no twist. When your Lever hoist is a 6 ton that lifts on 2 falls of Load chains, twists can arise from the Bottom hook being accidentally turned over through the Load chains - see Figure 3.
- D) Confirm that the supporting structure is strong enough to support the full rated capacity of the Lever hoist with a generous factor of safety.



2 OPERATING INSTRUCTIONS

2-1

Hoisting (Pulling) and Lowering (Releasing)

- A) Hoisting (Pulling)
Set the Change-over lever to the "UP" position. Take up the slacked Load chain by turning the Guide handle clockwise. Next, manipulate the Operating handle clockwise.
- B) Lowering (Releasing)
Set the Change-over lever to the "DOWN" position. Manipulate the Operating handle counterclockwise. When there is no load on the Lever hoist, the Load chain can be slacked by turning the Guide handle counterclockwise.

2-2

Free-wheeling

This operation is for making quick large adjustments of the Load chain length.

Set the Change-over lever to the "N" position and pull the Load chain out in the desired direction.

Free-wheeling will not be possible during the following conditions...

- a. When the Lever hoist is under a load.
- b. When the Guide handle is in contact with something and not rotating freely.
- c. When the brake has locked from a large or abrupt load :
Turn the Guide handle 45 degrees counterclockwise to unlock the brake.
- d. When the brake is locked :
The brake can be unlocked by setting the Change-over lever to the "DOWN" position and manipulating the Operating handle counterclockwise.

2-3

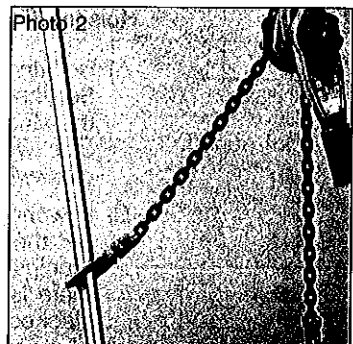
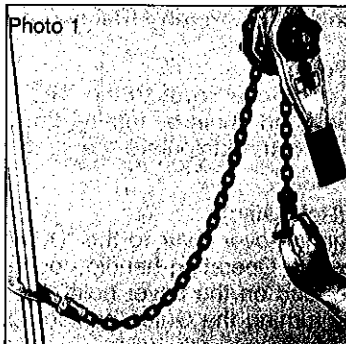
Resetting

The Lever hoist will automatically change from the Free-wheeling condition to the Brake locked condition when a load is applied.

Apply the load with one of the following two methods :

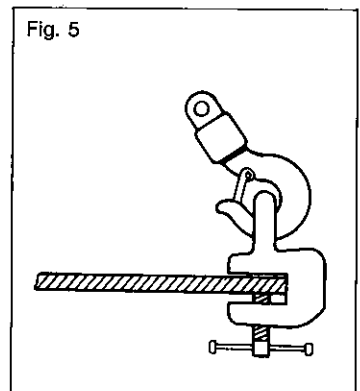
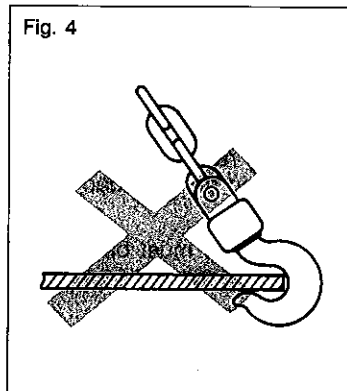
- a. Turn the Guide handle clockwise till the brake locks from the force of the load.
- b. Pull firmly on the Stop grip till the brake locks from the force of the load - see photos 1 & 2.

Next, turn the Change-over lever to the "UP" position and hoist or pull by manipulating the Operating handle.

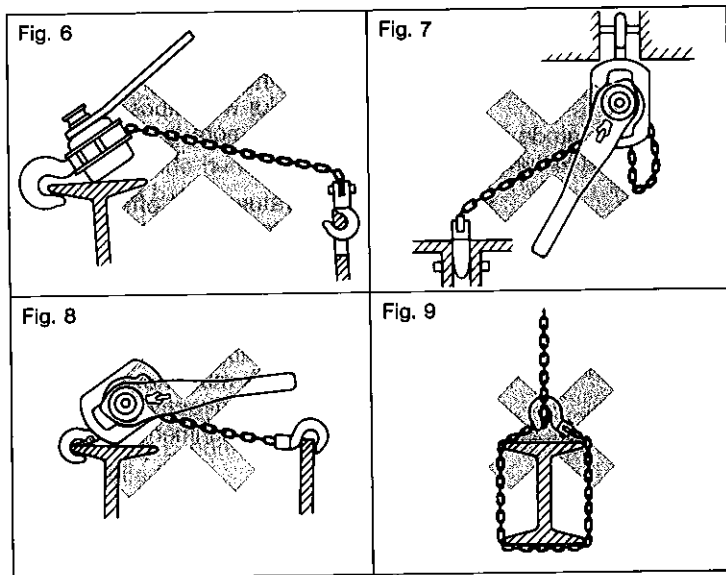


3 OPERATING PRECAUTIONS

- A) Keep the load within the rated capacity marked on the Lever hoist. An excess load may lead to an accident. The Lever hoist is overloaded when the pulling effort indicated in the standard specifications is exceeded - see Table 1.
- B) Before operating, lift and lower the load about 10 cm and test the brake system. Ineffective braking may lead to an accident.
- C) Loads must be lifted quietly as possible. Load swinging and abrupt shocks will impose on the Lever hoist excessive burdens double or more the weight of the load.
- D) Extreme temperatures will effect the toughness of the Lever hoist. In subzero temperatures loads must be lifted and lowered very slowly and carefully.
- E) Hooking
The load must be applied squarely to the center of the Hook and the Hook must not come loose during operation. Never use the Hook directly on a load as shown in Figure 4 - use the correct attachments as shown in Figure 5.



Figures 6 through 9 show improper hooking methods, which may cause the Hook to elongate or bend. These hooking methods may also obstruct the Load chain flow to the Load sheave and prevent the Lever hoist from operating properly. In applications similar to Figures 6 through 9, be sure to use the correct slings and attachments to ensure safe operation and long life of the Lever hoist.



- F) Never run the chain out too far. When the Lever hoist is run out beyond the range of lift, a dangerous excessive load will be imposed on the Load chain, Stop grip and Gearings.
- G) The Change-over lever must be set to the "UP" position when the Lever hoist is under a load during hoisting or pulling.
- H) Lifting a load with two Lever hoists is not recommended. If the job is unavoidable, keep the load well within the total rated capacity of the two Lever hoists and lift with exceptional care while maintaining proper balance, angle and lifting speed.
- I) Do not throw or drop the Lever hoist from high places, also do not drag the Lever hoist in transportation. Doing so may cause damage that may lead to an accident.

4 CARE AFTER USE

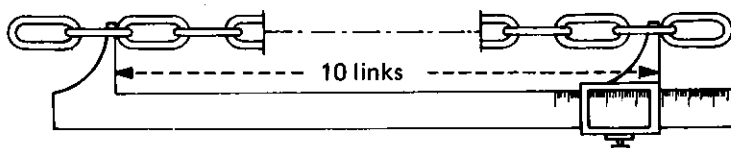
- A) Never leave or store the Lever hoist with the Brake system locked. Loosen the Brake system by operating the Lever hoist as if lowering a load.
- B) Always service and repair the Lever hoist after use. Thoroughly clean the dust or if used in the rain, wipe off the dirt and moisture and lubricate the Lever hoist to prevent rust. Especially do not forget to lubricate the Load chain, rotating section of the Bottom hook and the Chain guides.
- C) Inspect the Hooks and Load chain for bends and any other types of defects. Also check to see if the Hooks rotate. If any defect is found, replace the defective component before using the Lever hoist again.

5 INSPECTION AND MAINTENANCE

The Lever hoist is designed and made to withstand heavy-duty materials handling operations, but wear and damage are unavoidable after a long period of use and depending on the place and method of use. This is why we suggest that your company or workshop adopt a periodical inspection program for the Lever hoist.

- A) Never leave the Lever hoist in a damp environment or damp weather such as rain. Always store the Lever in a dry airy area.
- B) Proper lubrication will help lengthen the life of the Lever hoist. Before storing check to see if the Lever hoist is well lubricated. Be especially sure that the moving parts such as gears and bearings are well lubricated.
- C) **Load chain and Hooks**
N.B. The Load chains and Hooks are precisely heat-treated. Never weld or heat-treat them again!
 - a. Load chain
Load chains worn-out or elongated beyond the permissible dimensions must be replaced at once. Replace the entire Load chain immediately if even one link of the Load chain is extensively worn-out, elongated or damaged.

Fig. 10



Load Chains Dimensions

Capacity ton	Diameter ϕ mm	Standard (mm)	LIMIT (mm)
0.5	4	122	124.4
0.75	5.6	171	174.4
1.5	7.1	212	216.2
3 & 6	9	273	278.5

(10 links dimensions)

b. Hooks

If the Hook opening is elongated beyond the permissible dimension, the hook is dangerously deformed and must be replaced at once. No deformation of the Hook will arise when the Lever hoist is used and maintained properly.

Hook Dimensions (Opening)

Capacity ton	Standard $\begin{smallmatrix} +3 \\ 0 \end{smallmatrix}$ Size (mm)	LIMIT $\begin{smallmatrix} * \\ A \end{smallmatrix}$ (mm)
0.5	30	33
0.75	30	33
1.5	39	43
3	42	46
6	52	57

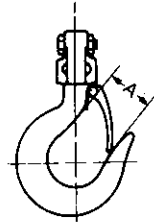


Fig. 11

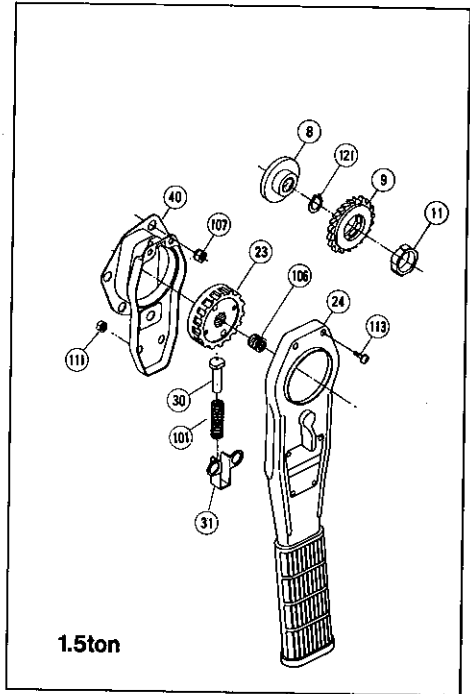
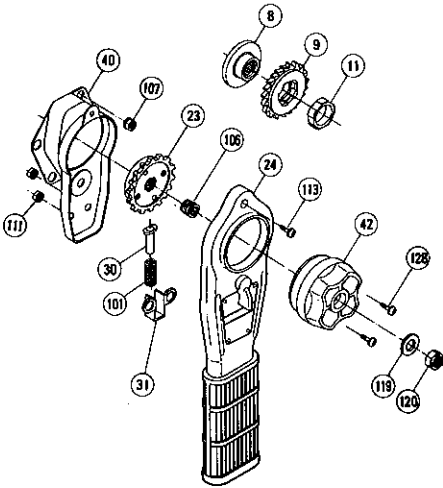
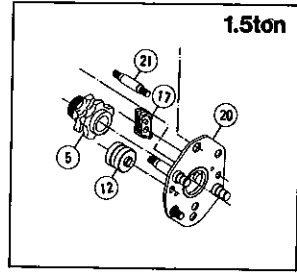
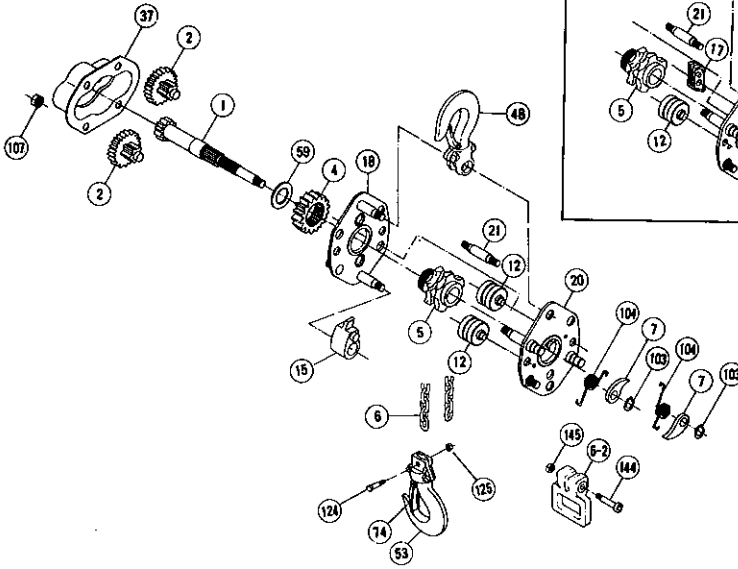
NOTE: Limit $\begin{smallmatrix} * \\ A \end{smallmatrix}$ (mm) are the maximum permissible dimensions of the Hooks, which are about 10% wider than the standard hook openings.

TROUBLE-SHOOTING PROCEDURES

Condition	Cause	How to repair
Slip caused by ineffective braking.	1. Worn-out friction discs 2. Excessive oil on the braking surface. 3. Incorrect assembly of the brake system.	Replace with new ones. Disassemble and clean. Assemble correctly.
Load dropped while lowering.	1. Damaged friction discs. 2. Foreign matters in the braking system.	Replace with new ones. Disassemble and clean.
Jammed operating handle.	Over-tightening of the brake.	Operate the lever hoist as if lowering a load.
Noises during hoisting and lowering operation.	Wear or deformation of the load chain and load sheave.	Replace with new parts.
Operating handle becomes difficult to operate during lifting or lowering operation.	1. Over-hoisting or over-lowering. 2. Twist in the load chain causing it to get caught between load sheave and load chain guide.	Operate the hoist in opposite direction. Operate the hoist in opposite direction and remove the twist from the load chain.

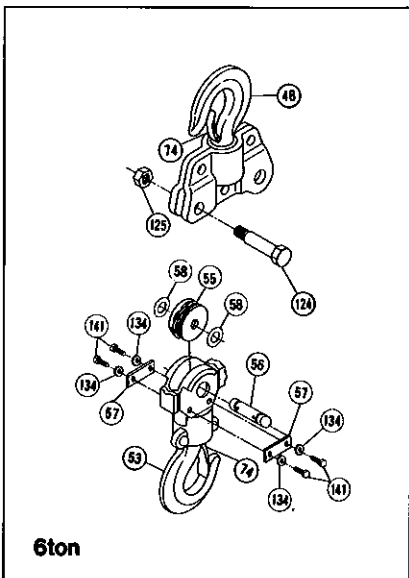
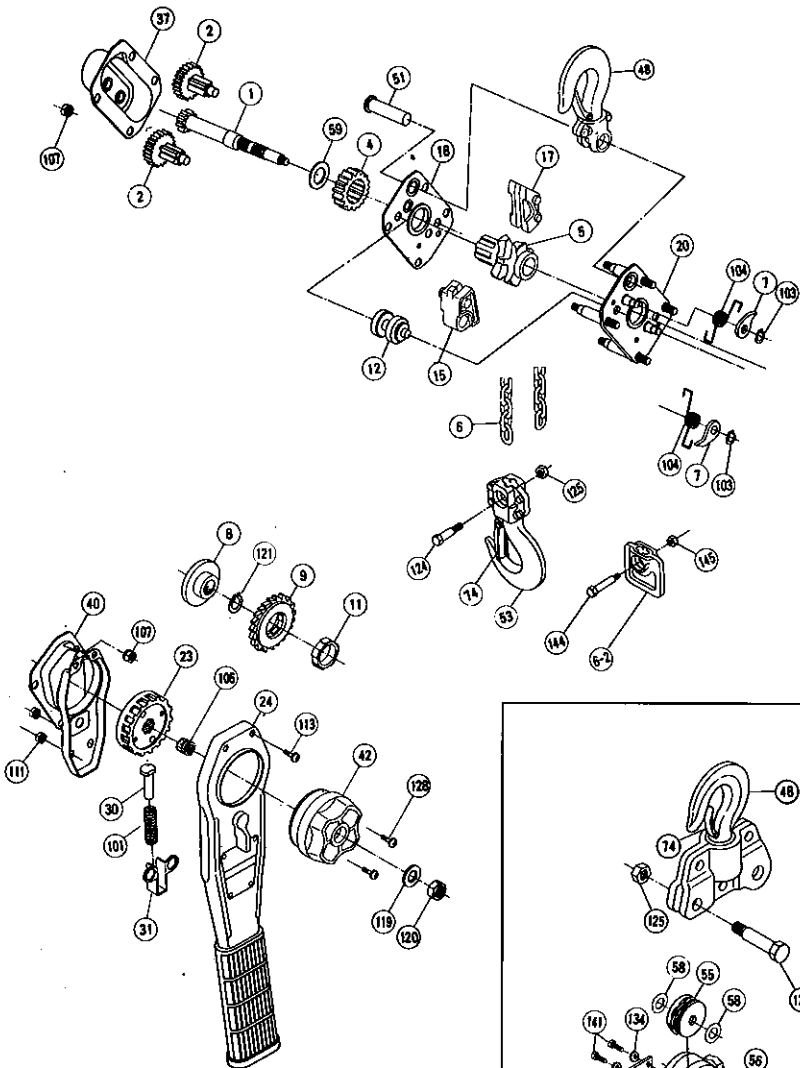
6 PARTS LIST

0.75ton



1.5ton

3ton



Index No.	Part name	Q'ty	0.75t Part No.	1.5t Part No.	3t Part No.	6t Part No.
1	Pinion shaft	1	IRB4001	KRB4001	NRB4001	
2	Pinion with pinion gear	2	IRB4002T	KRB4002T	NRB4002T	
4	Load gear	1	IRB4004	KRB4004	NRB4004	
5	Load sheave	1	IRB4005	KRB4005	NRB4005	
6	Load chain	1	T-5.6	V-7.1	V-9	
6-2	Stop grip	1	IRB40062	KRB40062	NRB40062	
7	Pawl	2	IRB4007		NRB4007	
8	Disc hub	1	IRB4008	KRB4008		
9	Ratchet wheel	1set	IRB4009	KRB4009		
11	interlocking ring	1	IRB4011	KRB4011		
12	Chain guide	()	IRB4012A(2)	KRB4012A(1)	NRB4012(1)	
15	Stripper	1	IRB4015A	KRB4015A	NRB4015	
17	Chain guide	1	_____	KRB4017	NRB4017	
18	Gear-side plate	1	IRB4018A	KRB4018A	NRB4018	
20	Handle-side plate	1	IRB4020A	KRB4020A	NRB4020	
21	Stay bolt(D)	1	IRB4021	KRB4021	_____	
23	Disc nut	1	IRB4023	KRB4023		
24	Operating handle	1	IRB4024	NRB4024		
30	Spring shaft	1	IRB4030	IRB3030		
31	Shaft base	1	IRB4031	IRB3031		
37	Gear cover	1	IRB4037	KRB4037	NRB4037	
40	Ratchet cover	1	IRB4040T	KRB4040T	NRB4040T	
42	Guide handle	1	IRB4042			
48	Top hook assembly	1	IRB4048U	KRB4048U	NRB4048U	QRB4048U
51	Yoke pin	1	_____	NRB4051		
53	Bottom hook assembly	1	IRB4053U	KRB4053U	NRB4053U	QRB4053U
55	Chain wheel	1	_____	QRB4055		
56	Wheel pin	1	_____	QRB3056		
57	Key plate	2	_____	QRB3079		
58	Wheel washer	2	_____	HH4100083		
59	Pinion shaft washer	1	IRB4059		NRB4059	
74	Safety latch assembly	2	JHH5074T	KHH5074T		HH4060074T
101	Change-over spring	1	IRB4101	IRB3116		
103	Snap ring	2	SRC51010		SRC51012	
104	Pawl spring	2	IRB4104	KRB4104	KHH5010	
106	Free-wheeling spring	1	IRB4106	KRB4106	NRB4106	
107	Spring nut	8	HSNM8		HSNM10	
111	Spring nut	2	HSNM6		HSNM8	
113	Screw & spring washer	()	CMSM6×10S2(1)		CMSM6×10S2(2)	
119	Flat washer	1	IRB4136			
120	Lock nut	1	HNNM8			
121	Snap ring	1	_____	SRC51015		
124	Chain fastening bolt	1	IRB4124	KHH5048	NRB4124	QRB4124
125	Lock nut	1	HUN1M6	HUN1M8	HUN1M10	HNNM10
128	Screw & spring washer	2	CMSM6×25S2			
134	Spring washer for141	4	_____			SWM8
141	Hexagon bolt	4	_____			HBM8×16B
144	Socket bolt	1	CBM6×35	CBM8×50	LHH5048	
145	Lock nut	1	HNNM6	HNNM8	HNNM8	